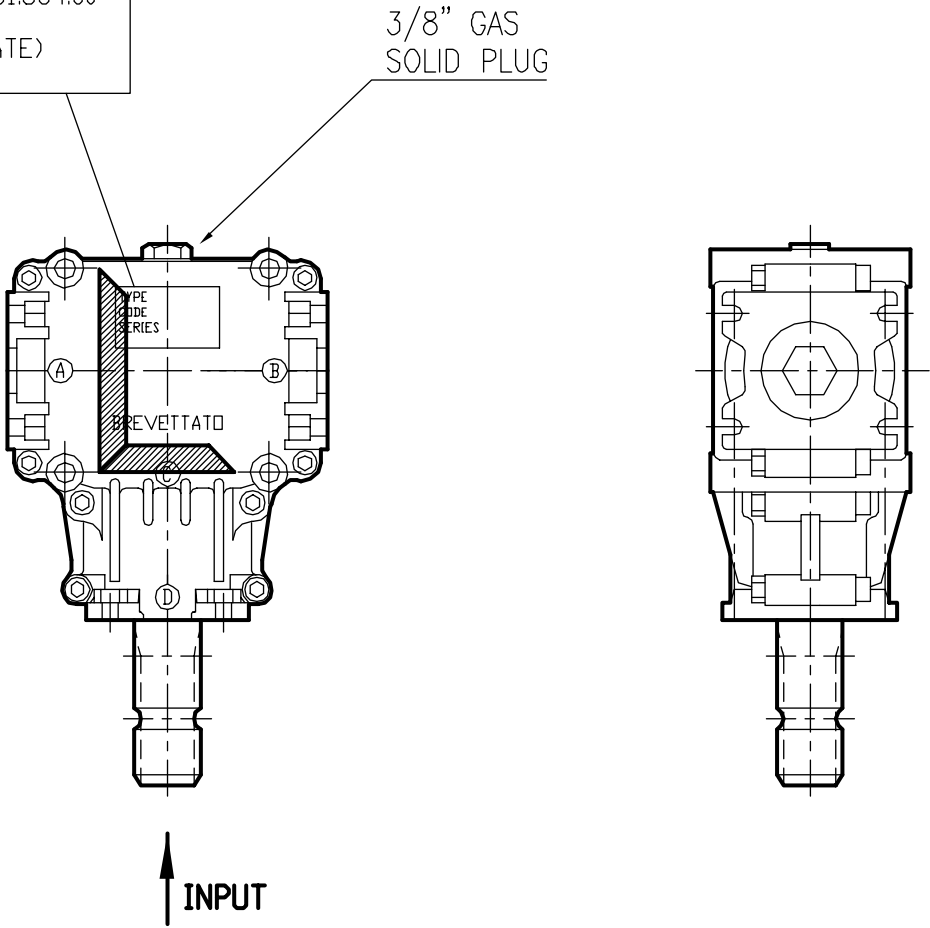


SIMILE AL COD. 9.281.064.00

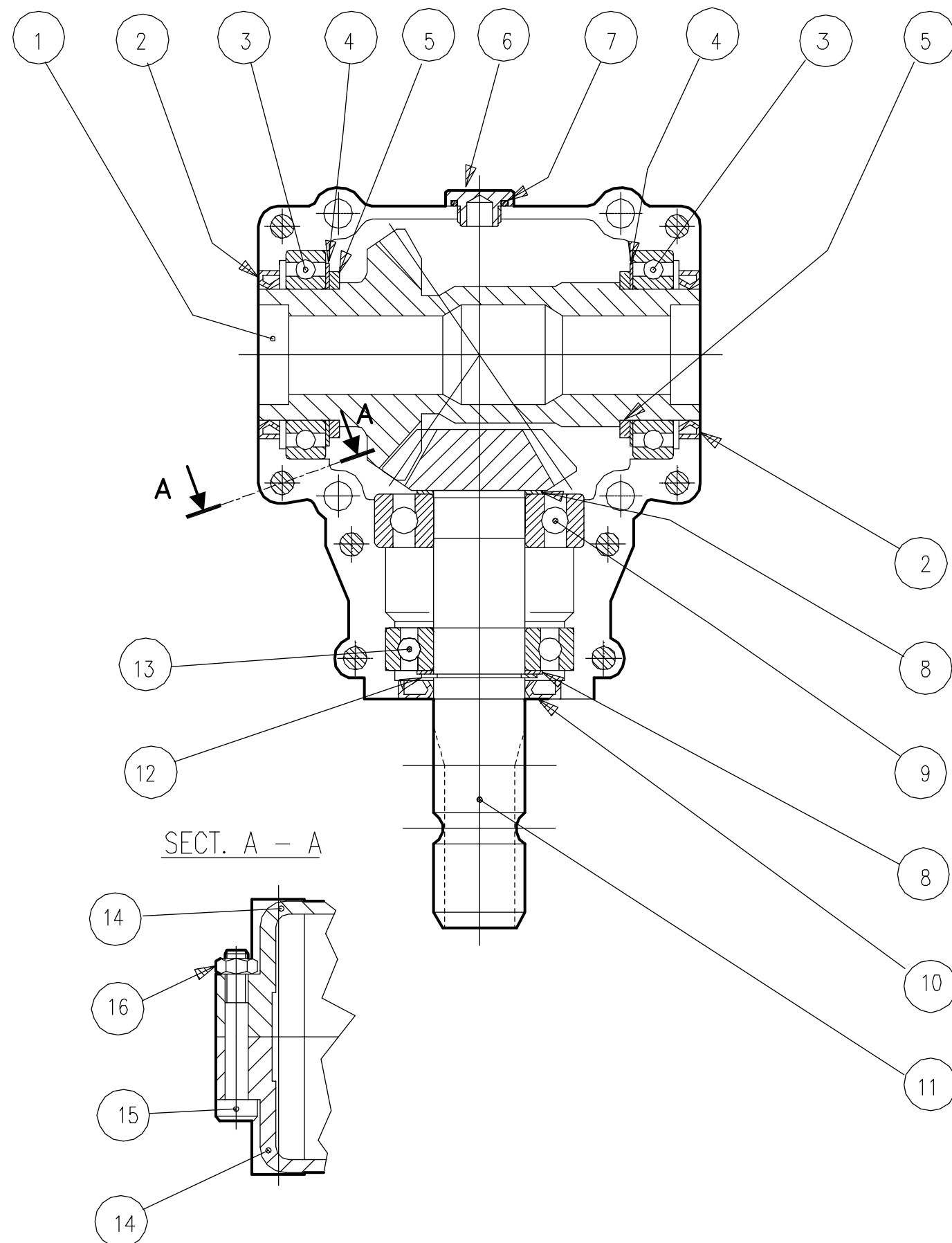
 comer industries gearboxes	RIF. —		COMPANY: COMMERCIAL		INDEX	COM. N°
					01	009.897
	RATIO	FIG. MONT.	COD.LETT.	TB-281J	CODE	
	1.46 : 1	5 – 6	COD.NUM.	281	9.281.864.00	

TYPE	TB-281J
CODE	9.281.864.00
SERIES	(DATE)



NOTE DI MONTAGGIO	ASSEMBLY NOTES	
– GIOCO DI INGRANAMENTO – GIOCO ASSIALE DI U. – GIOCO ASSIALE DI E. – SILICONE TRA LE DUE SEMISCATOLE . – SERRAGGIO VITI SCATOLA – ESEGUIRE LA STAMPIGLIATURA DIRETTAMENTE SULLA SCATOLA (VEDI FIGURA) . – NEBULIZZARE ALL' INTERNO DELLA SCATOLA CON "NUCLEOIL 10" COME ULTIMA OPERAZIONE	– GEARS BACKLASH – OUTPUT SHAFT AXIAL CLEARANCE – INPUT SHAFT AXIAL CLEARANCE – APPLY SILICONE SEALANT BETWEEN No.2 HALF-CASINGS. – TIGHTENING HOUSING BOLTS – EXECUTE DIRECTLY THE PRINTING ON CASING (SEE DETAIL) . – SPRAY "NUCLEOIL 10" INSIDE THE HOUSING AS LAST OPERATION	0.15 ÷ 0.4 mm 0 ÷ 0.2 mm 0 ÷ 0.2 mm 2.47 ÷ 3.17 kgm
SPESS. TEORICA IN: THEORETICAL SHIMS: (A) 3.7+0.8mm (B) 3.7+0.8mm (C) 0.6 mm (D) 0.6 mm		

COMPANY	REF.	DESIGNATION
COMMERCIAL	DATE 26/MAY/04	TB-281J CODE 9.281.864.00

[illegible]

SHIPPED SEPARATELY			
POS.	DRG. Nr.	PCS.	DESCRIPTION
251			